Technical Data Sheet

SEOUL SEOULVIOSYS

RoHS

Specification

CUN0AF1B

[Contents]

CUN0AF1B

CUN0AF1B

Description

High power UV LED series are designed for high current operation and high power output applications.
It incorporates state of the art SMD design and low thermal resistant material.
CUN0AF1B LED is ideal UV light source for curing, printing, and detecting applications.

Features

- High power output
- Designed for high current operation
- Low thermal resistance
- SMT type
- Lead Free product
- RoHS compliant

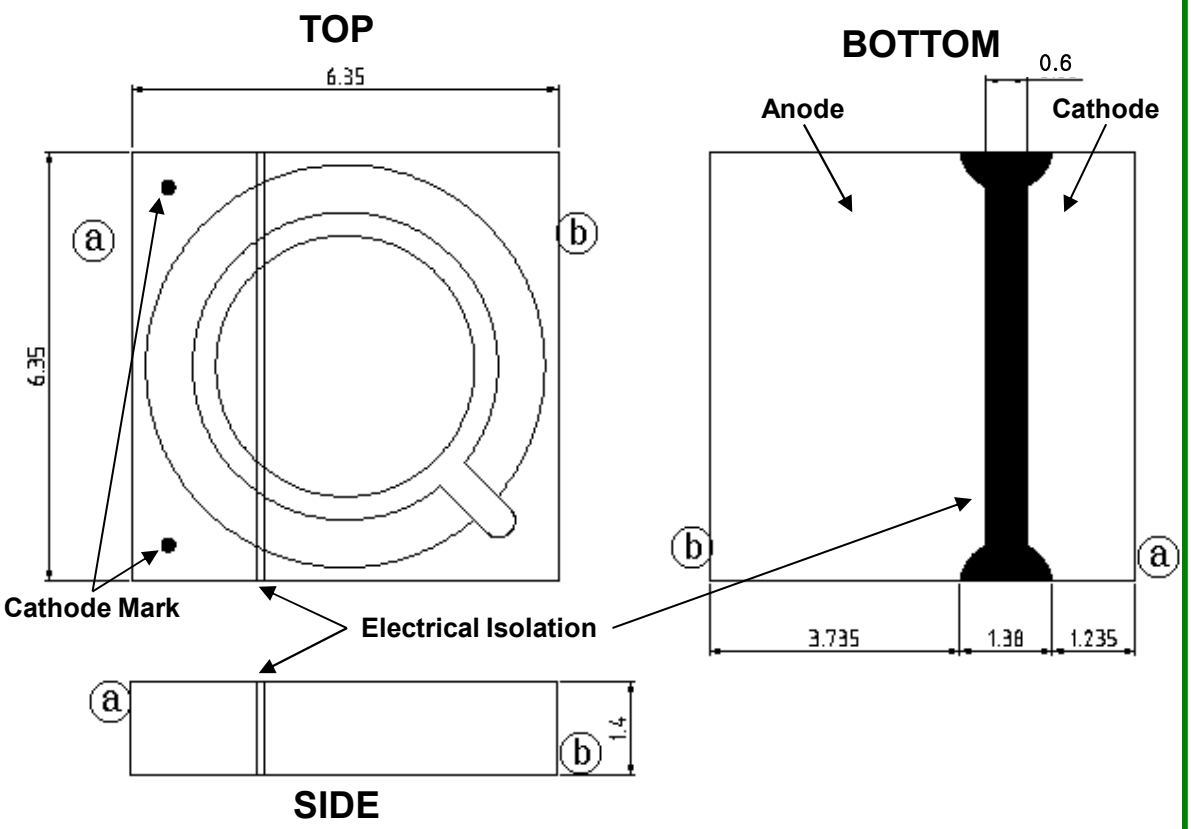
Applications

- UV Curing
- Printing
- Coating
- Adhesive
- Counterfeit Detection/ Security
- UV Torch
- Fluorescence Photography
- Dental Curing
- Crime Inspection
- Oil leak Detection

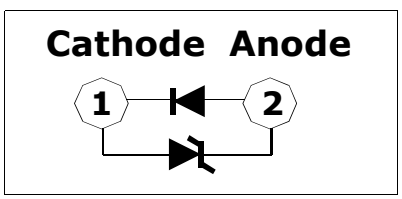
Outline dimensions

< Package Outline>

(Tolerance : ±0.2, Unit : mm)



< Circuit Diagram>



Material Information	
PKG body	Metal
Lens	Glass

Notes :

[1] All dimensions are in millimeters.
[2] Scale : none
[3] Undefined tolerance is ±0.2mm

Characteristics of CUN0AF1B

1-1 Electro-Optical characteristics at 500mA

(T_a=25℃, RH=30%)

Parameter	Symbol	Value	Unit
Peak wavelength [1]	λ_p	405	nm
Radiant Flux[2]	Φ_e[3]	900	mW
Forward Voltage [4]	V_F	3.5	V
Spectrum Half Width	$\Delta\lambda$	15	nm
View Angle	$2\Theta_{1/2}$	110	deg.
Thermal resistance	$R\theta_{J-b}$[5]	3.5	ºC /W

1-2 Absolute Maximum Ratings

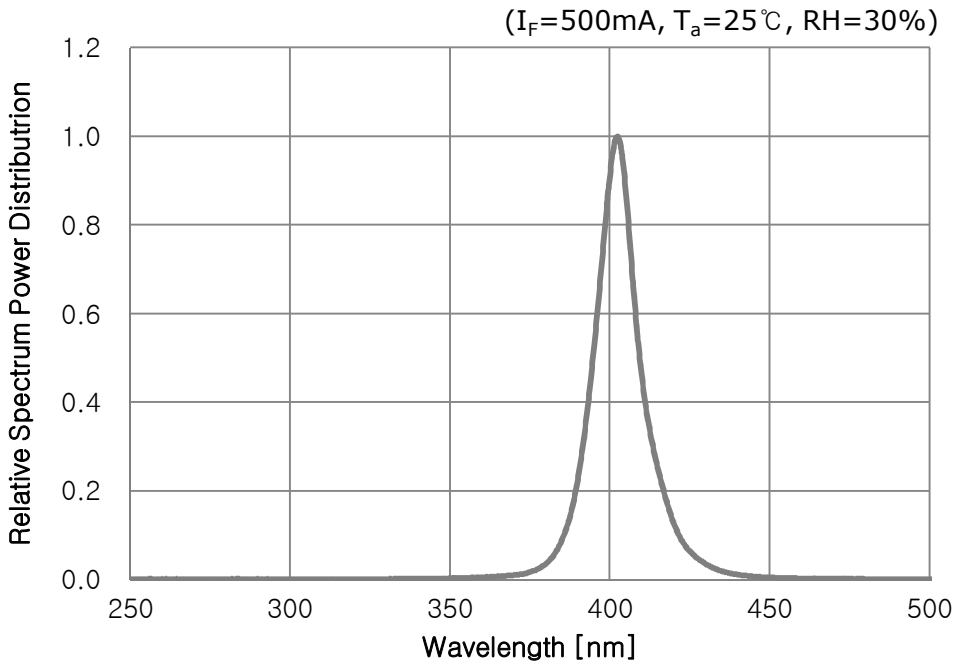
Parameter	Symbol	Value	Unit
Forward Current	I_F	700	mA
Junction Temperature	T_j	125	ºC
Operating Temperature	T_{opr}	-10 ~ +85	ºC
Storage Temperature	T_{stg}	-40 ~ +100	ºC

Notes :

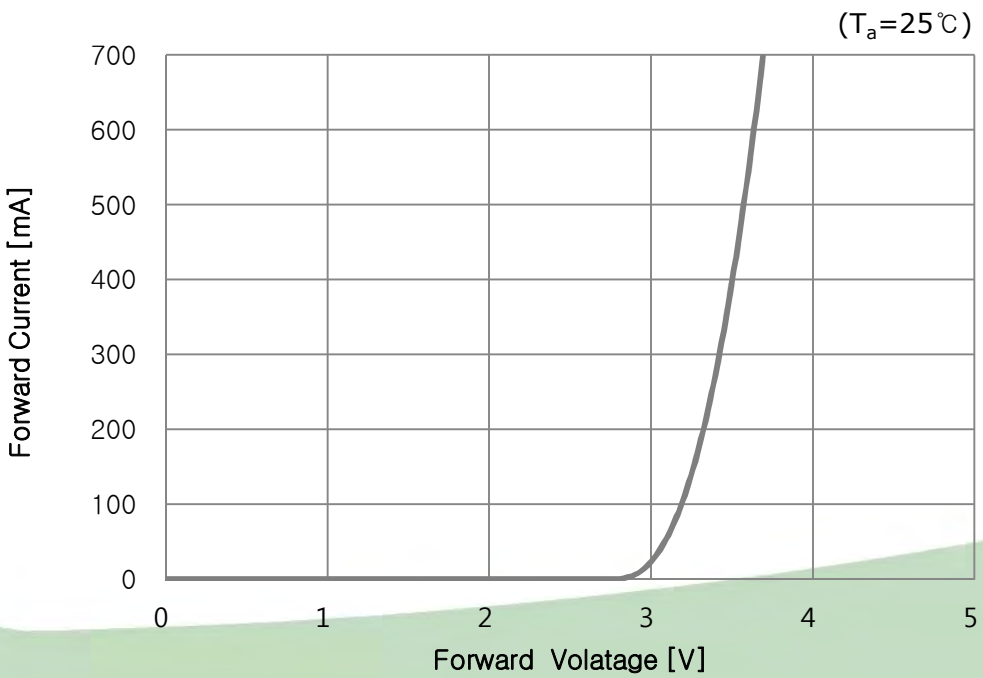
1. Peak Wavelength Measurement tolerance : ±3nm
2. Radiant Flux Measurement tolerance : ± 10%
3. Φ_e is the Total Radiant Flux as measured with an integrated sphere.
4. Forward Voltage Measurement tolerance : ±3%
5. $R\theta_{J-b}$ is the thermal resistance between chip junction to PCB board bottom . The PCB is made of aluminium and the size of PCB is 3.5cm by 3.5cm

Characteristic Diagrams

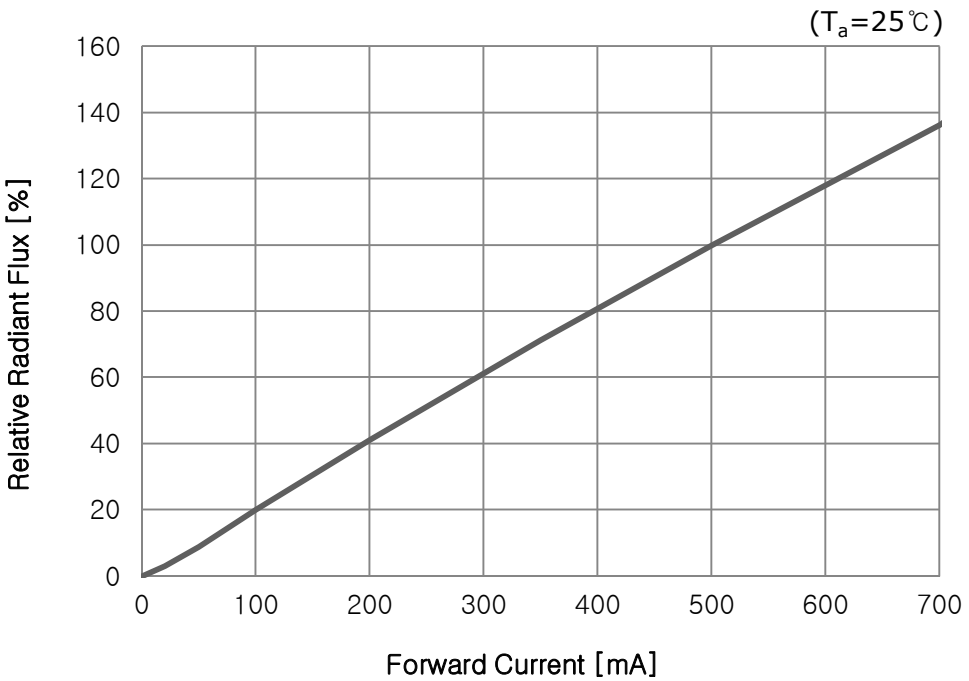
1. Relative Spectral Power Distribution



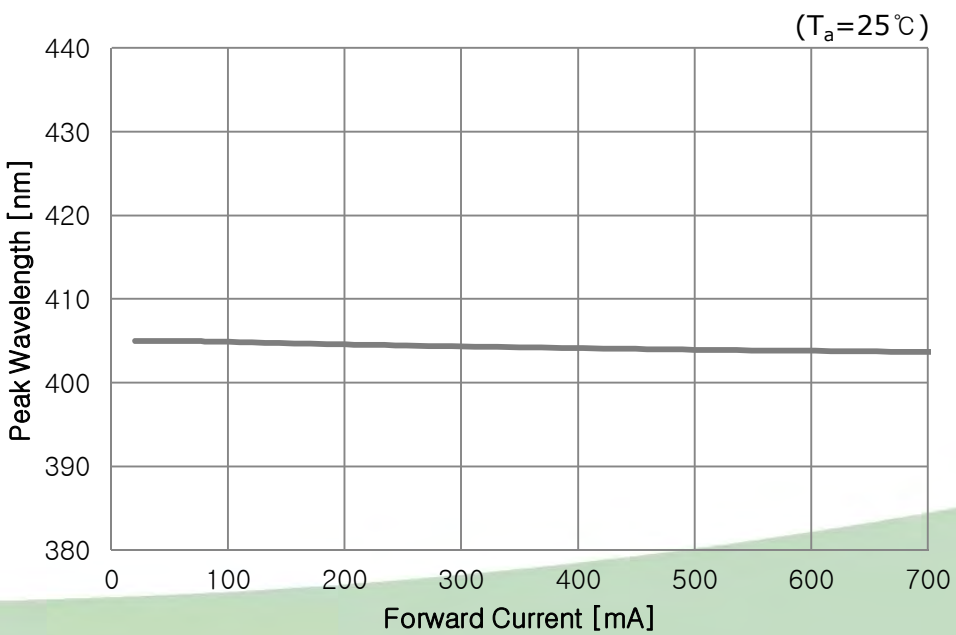
2. Forward Current VS Forward Voltage



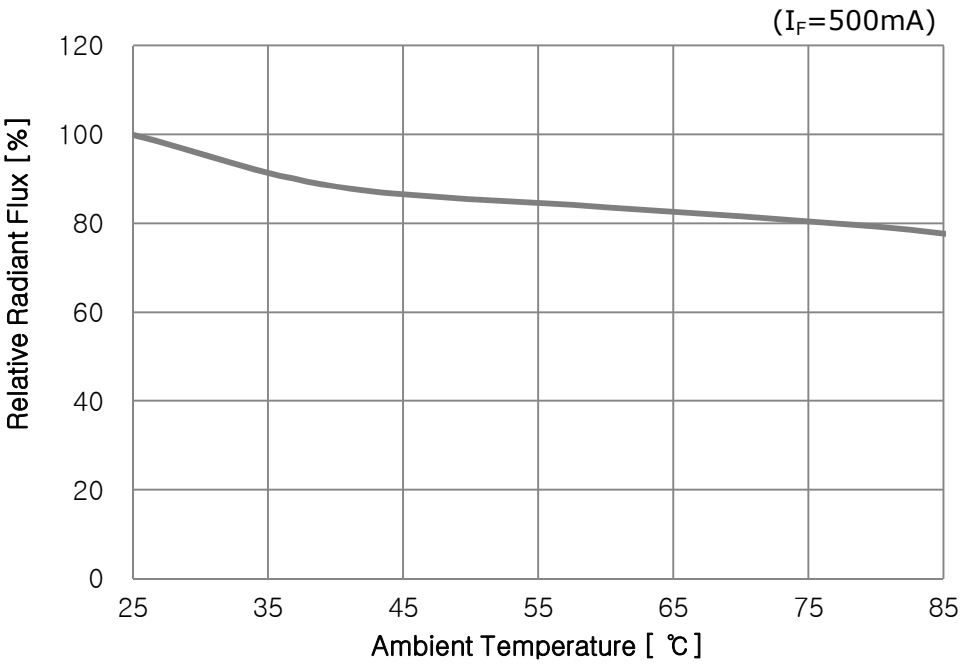
3. Relative Radiant Flux VS Forward Current



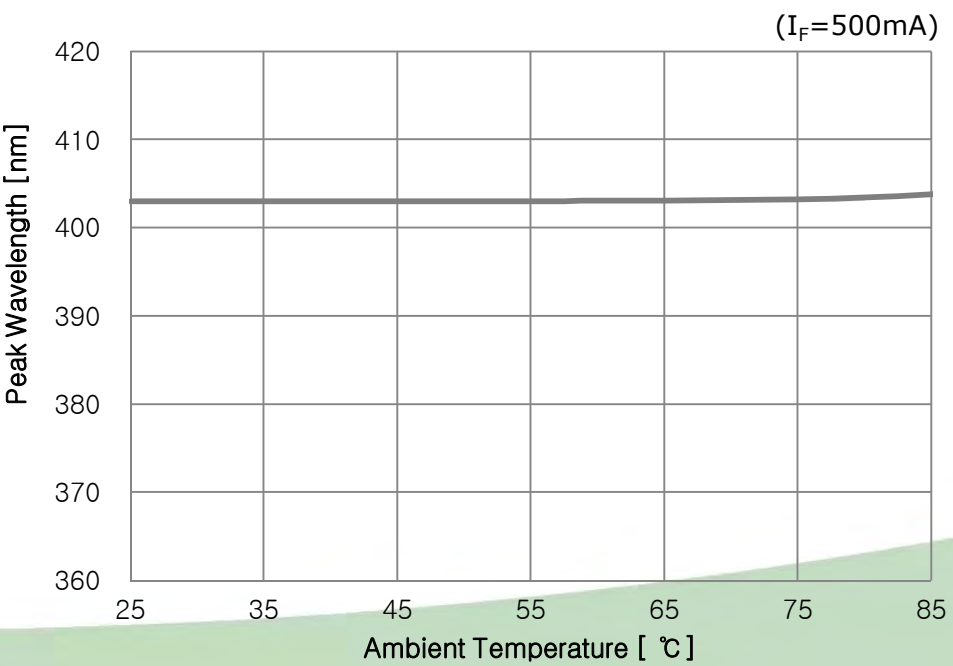
4. Peak Wavelength VS Forward Current



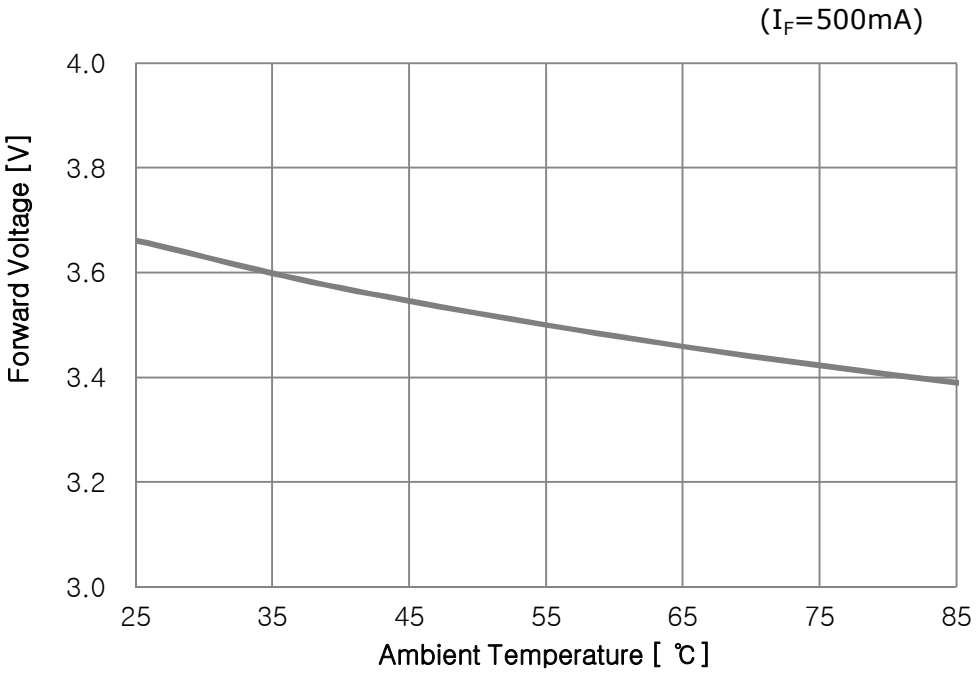
5. Relative Radiant Flux VS Ambient Temperature



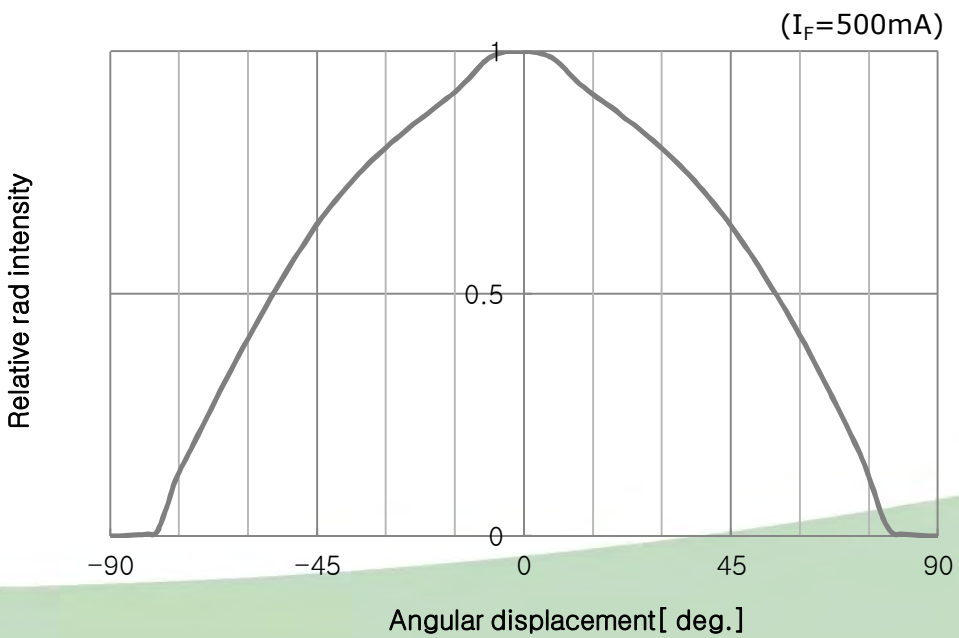
6. Peak Wavelength VS Ambient Temperature



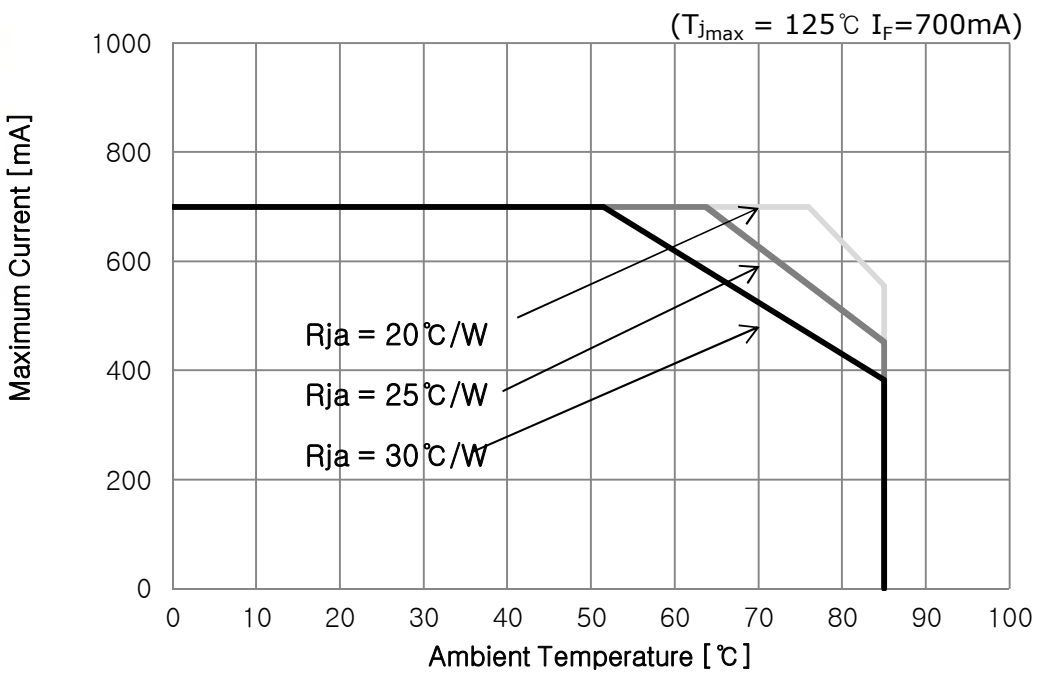
7. Forward Voltage VS Ambient Temperature



8. Radiation pattern



9. Allowable Forward Current VS Ambient Temperature



Binning & Labeling

1. Binning Structure

$$\underline{Y_1Y_2Y_3Y_4Y_5}$$

(I_F=500mA)

Part Number	Y_1Y_2			Y_3Y_4			Y_5		
	Wp [nm]			Radiant Flux [mW]			Vf [V]		
	BIN	MIN	MAX	BIN	MIN	MAX	BIN	MIN	MAX
CUN0AF1B	p1	400	405	J3	690	760	a	3.0	3.4
				J4	760	840	b	3.4	3.8
	p2	405	410	J5	840	920	c	3.8	4.2
				K1	920	1000	d	4.2	4.6
				K2	1000	1100			

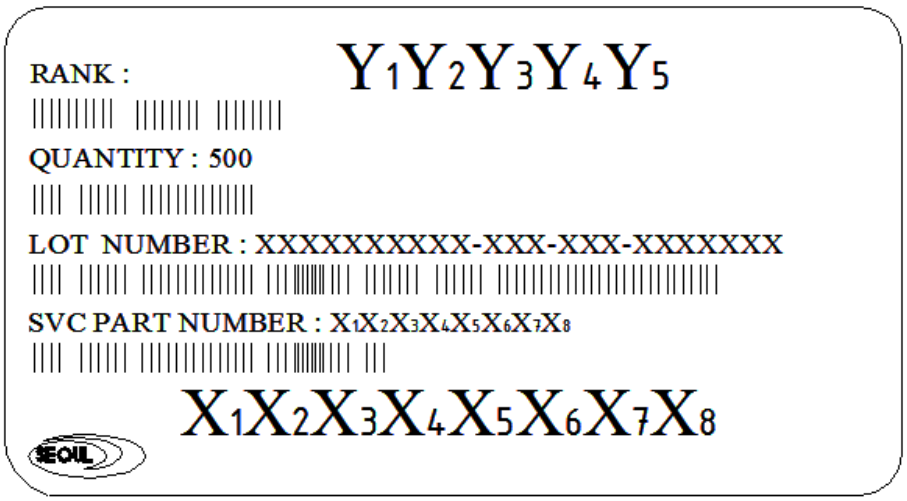
2. Rank

$$\underline{Y_1Y_2Y_3Y_4Y_5}$$

- **Y_1Y_2 : Peak Wavelength [nm]**
- **Y_3Y_4 : Radiant Flux [mW]**
- **Y_5 : Forward Voltage [V]**

Notes :
1. Peak Wavelength Measurement tolerance : ±3nm
2. Radiant Flux Measurement tolerance : ± 10%
3. Forward Voltage Measurement tolerance : ±3%

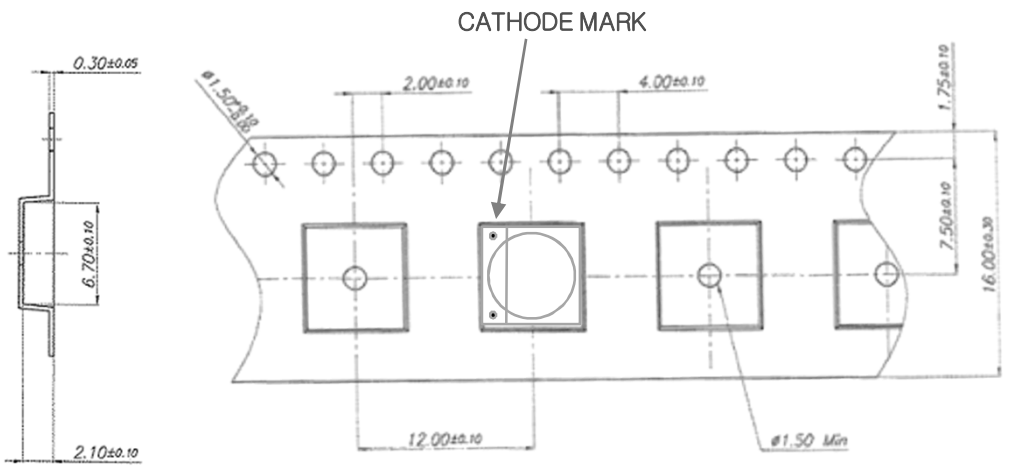
3. Label

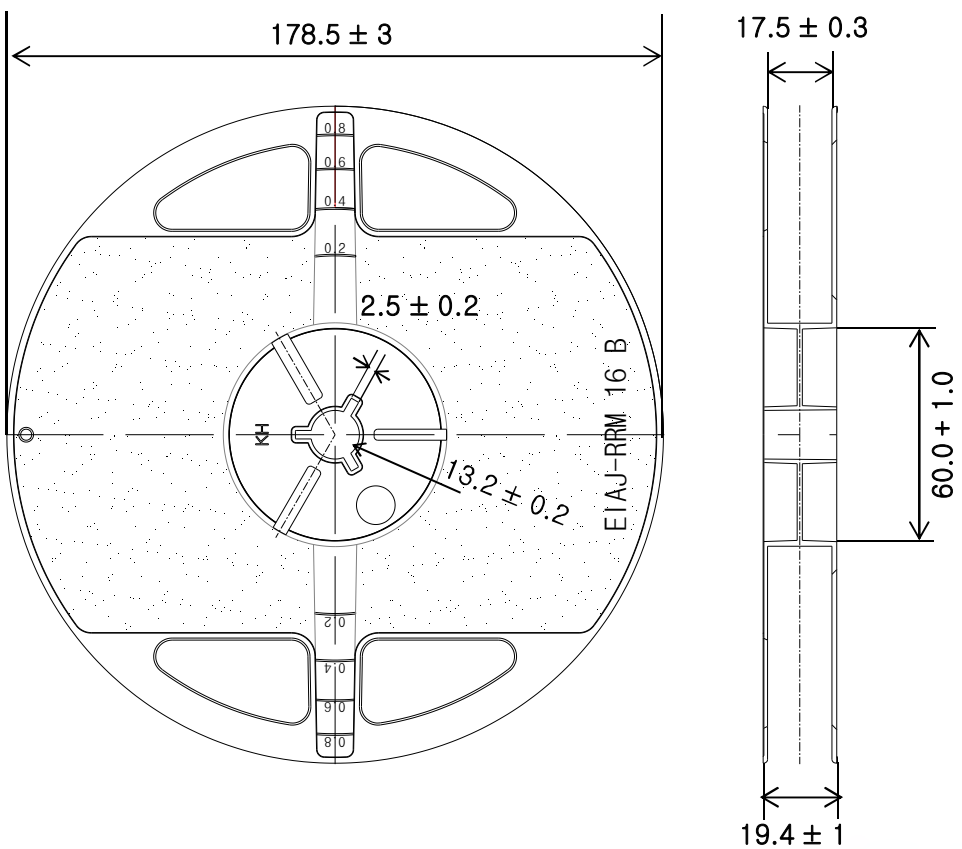


4. SVC PART NUMBER : $X_1X_2X_3X_4X_5X_6X_7X_8$

X_1		X_2		X_3X_4		X_5		X_6		X_7		X_8	
Company		Product Line		Wavelength		PKG Series		Lens Type		Chip Q'ty		Ver	
SVC	**C**	UV	**U**	Near 405	**N0**	AAP63	**A**	Flat	**F**	1	**1**	ver1	**B**

Reel Packaging

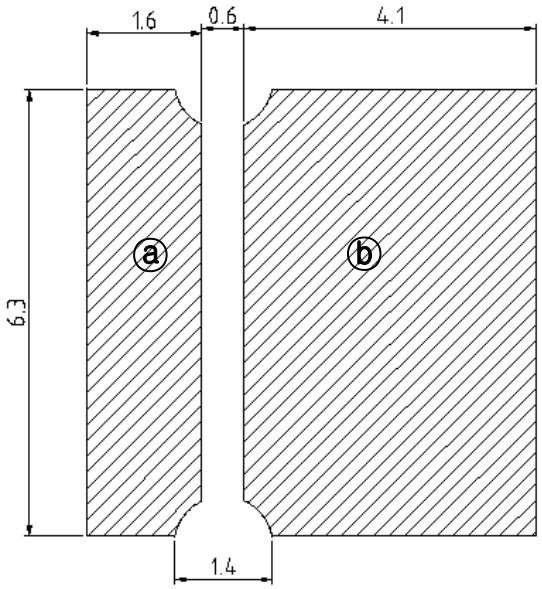




Notes :

(1) Quantity : Max 500pcs/Reel

Recommended solder pad



Recommended PCB solder pad

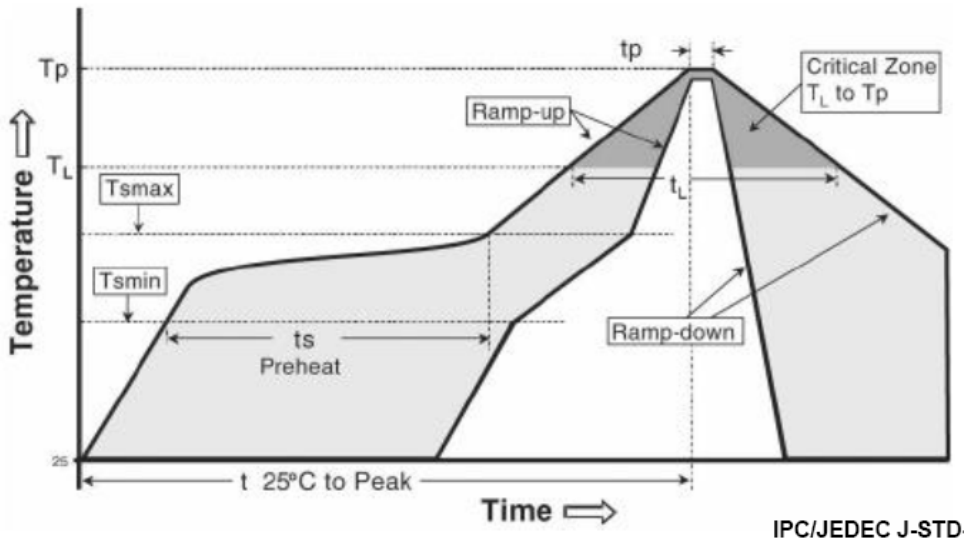
ⓐ : Cathode
ⓑ : Anode

(Unit : ㎜)

Notes :

[1] Scale : none
[2] This drawing without tolerances are for reference only

Reflow Soldering Profile



IPC/JEDEC J-STD-020

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Average ramp-up rate (Ts_max to Tp)	3° C/second max.	3° C/second max.
Preheat - Temperature Min (Ts_min) - Temperature Max (Ts_max) - Time (Ts_min to Ts_max) (ts)	 100 °C 150 °C 60-120 seconds	 150 °C 200 °C 60-180 seconds
Time maintained above: - Temperature (TL) - Time (tL)	 183 °C 60-150 seconds	 217 °C 60-150 seconds
Peak Temperature (Tp)	215℃	260℃
Time within 5°C of actual Peak Temperature (t)2	10-30 seconds	20-40 seconds
Ramp-down Rate	6 °C/second max.	6 °C/second max.
Time 25°C to Peak Temperature	6 minutes max.	8 minutes max.

*** Caution**

1. **Reflow soldering should not be done more than one time.**
2. **Repairs should not be done after the LEDs have been soldered. When repair is unavoidable, suitable tools must be used.**
3. **Die slug is to be soldered.**
4. **When soldering, do not put stress on the LEDs during heating.**
5. **After soldering, do not warp the circuit board.**
6. **Recommend to use a convection type reflow machine with 7 ~ 8 zones.**

Reliability

1. Relative Spectral Power Distribution

Test Item	Standard Test Method	Test Condition	Duration /cycle	Number of damage
High Temp. Operational Life	Internal Reference	Ta=85℃, IF=300mA	1000hrs	0/5
Room Temp. Operational Life	Internal Reference	Ta=25℃, IF=500mA	1000hrs	0/5
High Temp. Storage	EIAJ ED-4701	Ta = 100℃	1000hrs	0/22
Thermal shock	EIAJ ED-4701	Ta max=120℃, Ta min=-40℃ 30min dwell/transfer time : 10sec, 1 cycle=1hr	200 cycles	0/22
Resistance to Soldering	EIAJ ED-4701	Temp=260±5℃, Time : 10±1 sec	1 time	0/10
ESD	EIAJ ED-4701	R=1.5kΩ, C=100pF Voltage level=2kV	3 times Negative /positive	0/22

2. Failure Criteria

Parameter	Symbol	Test Conditions	Max. or Min. allowable shift value
Forward Voltage	V_F	IF=500mA	Max. Initial measurement x 1.2
Radiant Flux	Φ_e	IF=500mA	Min. Initial measurement x 0.7

Notes :

1. The value is measured after the test sample is cooled down to the room temperature.

Precaution for use

1) Storage

- To avoid moisture penetration, we recommend storing UV LEDs in a dry box with a desiccant. The recommended temperature and Relative humidity are between 5℃ and 30℃ and below 50% respectively.
- Replace the remained LEDs into the moisture-proof bag and reseal the bag after work to avoid those LEDs being exposed to moisture. Prolonged exposure to moisture can adversely affect the proper functioning of the LEDs.
- If the package has been opened more than 4 week(MSL_2a) or the color of the desiccant changes, components should be dried for 10-24 hr at 60±5℃
- The conditions of resealing are as follows
  - Temperature is 5 to 30℃ and Relative humidity is less than 60%

2) Handling Precautions

- VOCs (Volatile organic compounds) emitted from materials used in the construction of fixtures can penetrate silicone encapsulants of LEDs and discolor them when exposed to heat and photonic energy. The result can be a significant loss of light output from the fixture. Knowledge of the properties of the materials selected to be used in the construction of fixtures can help prevent these issues.
- In case of attaching LEDs, do not use adhesives that outgas organic vapor.
- Soldering should be done as soon as possible after opening the moisture-proof bag.
- Do not rapidly cool device after soldering.
- Do not apply mechanical force or excess vibration during the cooling process to normal temperature after soldering.
- Components should not be mounted on warped (non coplanar) portion of PCB.
- The UV LED is encapsulated with a silicone resin for the highest flux efficiency. So it needs to be handled carefully as below
  - Avoid touching silicone resin parts especially with sharp tools such as pincettes(Tweezers)

- Avoid leaving fingerprints on silicone resin parts.
- Silicone resin will attract dust so use covered containers for storage.
- When populating boards in SMT production, there are basically no restrictions regarding the form of the pick and place nozzle, except that excessive mechanical pressure on the surface of the resin must be prevented.
- It is not recommend to cover the silicone resin of the LEDs with other resin (epoxy, urethane, etc).

3) Safety for eyes and skin

- The Products emit high intensity ultraviolet light which can make your eyes and skin harmful, So do not look directly into the UV light and wear protective equipment during operation.

4) Cleaning

- This device is not allowed to be used in any type of fluid such as water, oil, organic solvent , etc.

5) Others

- The appearance and specifications of the product may be modified for improvement without notice.
- When the LEDs are in operation the maximum current should be decided after measuring the package temperature.
- The driving circuit must be designed to allow forward voltage only when it is ON or OFF. If the reverse voltage is applied to LED, migration can be generated resulting in LED damage.
- Do not handle this product with acid or sulfur material in sealed space.